

ALUMINUM CONSTRUCTIONS FOR YOUR SAFETY

CUSTOM CONSTRUCTIONS BASED ON MODULAR SOLUTIONS



## Modular system

Our permanent ladders are made from anodized aluminum profiles. They are modular, based on standardized elements and designed for easy installation and wide application versatility.

## High-grade finish

The ladders are fully anodized. They feature wide rungs with anti-slip upper side, rounded oblong ladder uprights, seamless upright joining, no sharp edges, round cage uprights fixed in the center of the hoops, optional painting in any desired RAL color (polyester powder coating), etc.

## Multiple options

- Ladders with safety cage, with complete hoops, $3 / 4$ hoops or $1 / 2$ hoops, or without safety cage;
- Fall arrest system for ladders without safety cage. The lifeline consists of a fixed aluminum rail and a carriage (see "accessory safety solutions");
- Rest landings according to standards: landings with changing ladder parts or folding landings;
- Access: access ladder extensions, telescopic handrail, horizontal access balcony or up-
per balcony with rungs or steps to cross roof edges, custom made access solutions, etc.;
- Burglar proof: lower counterbalanced sliding ladder (weights built-in the ladder uprights), access door;
- Fixing: many options to attach the ladder, either parallel or perpendicular to the wall, at distances ranging from $4^{\prime \prime}$ to $3^{\prime \prime} 3^{\prime \prime}$ or 0.1 to 1 m ;


## BASIC CONFIGURATION OF THE LADDER

## Construction and materials

- Extruded anodized aluminum profiles
- Stainless steel fasteners;
- Factory polyester powder coating in any RAL color on request
- In compliance with prevailing standards


## Composition

- Standard elements assemble to any desired length via joint interlocking uprights;
- Uprights: oblong profiles $2-15 / 16^{\prime \prime} \times 1^{\prime \prime} \times 5 / 64$ " or $75 \times 26 \times 2 \mathrm{~mm}$;
- Rungs are inserted and snapped in the uprights, and ribbed on the upper side;


## Dimensions

- Useful rung width: $1^{\prime} 4$ " or 400 mm (other dimensions on request);
- Rungs placed every $11^{\prime \prime}$ or 280 mm (other dimensions on request).



## FIXING CLAMPS



Specially designed fixing clamps (deposited design) are used for the attachment of wall fasteners and safety cage hoops to the ladder uprights. These fixing clamps can be clipped to the ladder uprights at any desired position, which, together with the availability of a large range of wall fasteners, provides for
fast and easy installation on most support structures. The ladder can be fitted parallel or perpendicular to the wall. The vertical distance between wall fasteners should not exceed $9^{\prime} 10^{\prime \prime}$ or 3 m , except when reinforced uprights are used.


The fixing clamps can be fitted in two ways: completely fixed, or allowing vertical movement. The fitting allowing vertical
 movement is used for long ladders, to allow for different thermal expansion of the ladder and the building structure.

## LADDER WITH SAFETY CAGE



According to standard ISO 14122-4 (machinery access) a safety cage is required for ladders above $9^{\prime} 10^{\prime \prime}$ or 3 m lexcept when a lifeline is used, see page 3.7 ). The safety cage has to provide a free diameter of minimum $2^{\prime} 2^{\prime \prime}$ or 65 cm and maximum $2^{\prime} 7$ " or 80 cm .

The JOMY safety cage is composed of 5 round cage uprights $\emptyset 11 / 16^{\prime \prime}$ or 18 mm , which pass centrally through the hoops with square section of 1 " or 25 mm . The free diameter within the hoops is $2^{\prime} 4^{\prime \prime}$ or 70 cm . The vertical distance between the hoops can be fixed freely according to required specifications. It is recommended to limit this vertical distance to maximum $3^{\prime} 3^{\prime \prime}$ or 1 m
$h^{\prime}$ min $=2.200 \mathrm{~mm}$ $h^{\prime}$ max. $=3.000 \mathrm{~mm}$

LADDER WITH SAFETY CAGE IN MULTI-FLIGHT COMPOSITION FOR HEIGHTS OVER 30 FT


A permanent ladder in one piece cannot be longer than 30 ft or 10 m according to standard ISO 14122-4 (machinery access). Longer ladders need to be composed of multiple fights, each of which can be at most $19^{\prime} 8^{\prime \prime}$ or 6 m long. The user can switch from one flight to the next via rest-landings.


## LADDER WITH LIFELINE FALL ARREST SYSTEM

The use of a lifeline eliminates the need for a safety cage. JOMY has developed a lifeline based on a fixed aluminum rail with a mobile carriage. The user attaches his safety-belt to the carriage, which blocks on the rail in case of a fall.


## LIFELINE LADDER - WITH INTEGRATED SAFETY RAIL IN LADDER UPRIGHTS



The Lifeline ladder is a ladder equipped with a Personal Protective Equipment (PPE), which is CE certified. The ladder integrates a vertical safety rail in each upright as an individual fall protection.
This PPE (guided type fall arrester) is an All-In-One solution. No need for separate elements (ladder, fall arrester, ...). Additionally, the integrated safety rail in its vertical uprights makes the ladder stronger than most standards on the market which reduces the required number of anchors.
As a result, the LIFELINE LADDER is very cost effective, both for materials and for installation.
The LIFELINE ladder is often used as an access route in the following situations:

- Vertical structures:
- Wind turbines
o Water towers...
- Industry:
- Access to gantry
- Tower or chimney maintenance
- Access to machinery ...
- Telecoms:
- Access to communication antennas

- Maintenance.
- Confined spaces:
- When no room is available for a cage ladder
- When few anchor points are available
- Vertical distance between anchors up to 6 m .
$\checkmark$ CE approved
$\checkmark$ Safer than a cage ladder
$\checkmark$ Easy to install
$\checkmark$ Less restrictions in your movements (no cage)
$\checkmark$ Limited space required (no cage)
$\checkmark$ More economic than a cage ladder
$\checkmark$ PPE integrated in the ladder, no additional installation required
$\checkmark$ Easy movements of the user along the rail
$\checkmark$ Several workers can simultaneously use the ladder


## ACCESS TO THE LADDER



COUNTERBALANCED LOWER SLIDING LADDER


CUSTOM ACCESS LANDINGS


## LADDER POSITIONED AT 2 FT FROM THE FAÇADE



## LADDER FOR USE IN WELLS



EXAMPLES


EXAMPLES


## TECHNICAL SPECIFICATIONS

## 1. Materials

Only materials not subject to corrosion can be used. The ladder is made of aluminum alloy profiles, anodized 10 micron, natural mat finishing; fasteners (bolts, rivets and washers) of stainless steel A2-70 DaN/mm²; joint washers, bushes, plugs, etc. in polyamide and elastomer.
No protective treatment, painting or maintenance is required, except when exposed to aggressive environments.

No welding is allowed. The rungs are clinched into the uprights. Bolts and rivets are used for all other assembly.
The ladder can be polyester powder coated in any RAL color (option).

## 2. Installation

The ladder is installed vertically.
A single type of fixing clamps is used for the attachments of wall fasteners and safety cage hoops to the ladder uprights. These fixing clamps can be clipped to the ladder uprights at any desired position.
In order to take into account the different thermal expansion of the wall structure and the ladder, the ladder can expand freely within its anchor brackets without deformation or damage.
For lateral access to the ladder, the upper rung will be at approximately 5 ft or 1.5 m above the
upper point of access. For access from the top widened upright projections, allowing a passageway of at least $2^{\prime} 4$ " or 62 cm , can be used. In the latter case the upper rung is at level with the access floor.

## 3. Dimensions

The ladder corresponds to standards EN 131 and ISO 14122-4.
The ladder is composed of standardized elements of 11 ft or 3.36 m maximal length, which are assembled to the desired length. These elements are connected by perforated aluminum sleeves that are shifted inside the uprights. Bolts are used for fastening.
The uprights are spaced at $1^{\prime} 4^{\prime \prime}$ or 400 mm , the rung axes at $11^{\prime \prime}$ or 280 mm .
The ladder uprights have an oblong section (2$15 / 16^{\prime \prime} \times 1^{\prime \prime} \times 5 / 64^{\prime \prime}$ or $75 \times 26 \times 2 \mathrm{~mm}$ ) with rounded corners. The rungs are round $(\emptyset 1-3 / 10$ " or 33 mm ) with a flattened and grooved anti-slip upper face.

## 4. Options

The manufacturer can equip the ladder with a safety cage, consisting of hoops and vertical bars. The hoops are bent hollow square profiles of 1 " $\times 1^{\prime \prime} \times 1 / 16^{\prime \prime}$ or $25 \times 25 \times 1.5 \mathrm{~mm}$ and the vertical bars are hollow round profiles of $\emptyset 11 / 16^{\prime \prime} \times 3 / 32^{\prime \prime}$
or $\emptyset 18 \times 2.5 \mathrm{~mm}$. The safety cage is available with complete hoops, $3 / 4$ hoops or $1 / 2$ hoops. The free passage in the safety cage is $+/-\emptyset 2^{\prime} 3^{\prime \prime}$ or 70 cm . The vertical hoop spacing has to be adaptable, but shall not exceed 1 m .

The manufacturer can equip the ladder with rest platforms with safety cage. The ladder is available in multi-flight composition.
The manufacturer can equip the ladder with a fall arrest system according to standard EN 353-1. The lifeline shall be based on a fixed aluminum rail and a stepless safety carriage.
The manufacturer can equip the ladder with a counterbalanced lower sliding ladder to prevent access by unauthorized persons:

- clearance height, i.e. the distance between the floor and the foot of the sliding ladder is maximum $9^{\prime} 10^{\prime \prime}$ or 3 m ;
- the sliding part is counterbalanced by weights that shift in hollow profiles; axes, springs and cables are of stainless steel, pulley wheels of polyacetal (POM-H);
- release of the sliding part is possible via a mechanism controlled from above, from below or from the side (to be specified). Release via a foot treadle is possible.

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